



Effects of SO₂ on standard and fast SCR over CeWO_x: A quantitative study of the reaction pathway and active sites

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ABSTRACT

The influence of SO₂ on the amounts of NO₂, NH₃ and NO adsorbed on CeWO_x and the reaction pathway of fast and standard SCR were investigated using transient reaction experiments and in situ DRIFTS. The negative effect of SO₂ was less severe during fast SCR. The SO₂ adsorption inhibited NO adsorption and the “nitrite path”, which is detrimental for standard SCR at low temperatures. For fast SCR, although “nitrite path” and “NH₄NO₃ path” were inhibited, the greater amount of nitrates from NO₂ adsorption, acceleration of NH₄HSO₄ decomposition, and promoted reaction between the NO gas, surface nitrates and adsorbed NH₃ made the inhibitory effect of SO₂ less severe. Brønsted acid sites are more active and make the main contribution to SCR with SO₂. NH₄HSO₄ may not be the main cause of deactivation. When H₂O and SO₂ were present, “nitrite path” was seriously inhibited and “NH₄NO₃ path” was absent, causing decreased activity.

1. Introduction

Nitrogen oxides (NO_x) in the atmosphere, which are important pollutants, can cause serious environmental problems and have biological toxicity [1]. Diesel vehicles contribute the majority of NO_x emissions, so controlling their exhaust emission is a top priority [2,3]. Selective catalytic reduction (SCR) with NH₃ is the mainstream technology for NO_x treatment, and V₂O₅-WO₃/TiO₂ has been widely used in NH₃-SCR because of its high SCR activity and resistance to sulfur poisoning [4–6]. However, traditional V-based catalysts have several disadvantages, including toxicity, a narrow temperature window, and poor selectivity at high temperature [7–9]. A CeWO_x catalyst prepared by Shan et al. [2] with the urea homogeneous precipitation method could exhibit 100% conversion in the temperature range of 250–425 °C at a high space velocity of 500,000 h⁻¹, and is promising for application in NO_x reduction. Due to the presence of SO₂ in the exhaust gas, the catalyst is required to exhibit excellent sulfur poisoning resistance [10]. However, comprehensive studies on the effects of SO₂ on this CeWO_x catalyst are still lacking.

In the presence of SO₂, NH₃-SCR catalysts are often deactivated, especially at low temperatures below 250 °C. Some studies show that the

presence of SO₂ mainly inhibits the formation of nitrate and blocks the Langmuir-Hinshelwood (L-H) path at low temperatures below 200 °C [11]. In addition, ammonium sulfate or ammonium bisulfate deposit on the surface of the catalyst, blocking the active sites of the catalyst [7,12]. At higher temperatures, e.g. at 300 °C, Xu et al. [13] pointed out that Ce(SO₄)₂ and Ce₂(SO₄)₃ with high thermal stability are formed by the reaction between SO₂ and Ce, destroying the redox transformation between Ce(IV) and Ce(III), inhibiting the formation of nitrate, and deactivating the Ce/TiO₂ catalyst. Until now, most studies have applied qualitative determination methods, e.g. in situ diffuse reflectance infrared Fourier transform spectroscopy (DRIFTS) [7,11,14] or X-ray photoelectron spectroscopy (XPS) [15,16], in clarifying the effect of SO₂; however, quantitative information on NO_x and NH₃ adsorption on Ce-based catalysts in the presence of SO₂ has not been reported.

Fast SCR involving equal amounts of NO₂ and NO has been reported to be many times faster than standard SCR, especially at low temperatures [17–19]. So far, few researchers have focused on the behavior of NH₃-SCR catalysts during fast SCR in the presence of SO₂. On V₂O₅-WO₃/TiO₂, NH₄HSO₄ decomposes faster in NO/NO₂ than in a NO atmosphere. The promotional effect of NO₂ was ascribed to the faster

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reoxidation of the reduced V species by NO₂ acting as an oxidizing agent, leading to faster reaction between NO/O₂ and ammonium bisulfate [4,12,20]. However, studies on the effects of SO₂ on fast SCR over Ce-based catalysts are still lacking.

Acid sites have been reported to be important during NH₃-SCR on some NH₃-SCR catalysts, but which kind of acid sites is more active is still controversial. Some researchers found that NH₃ species activated on Lewis acid sites reacted faster than those on Brønsted acid sites on V₂O₅/TiO₂ and V₂O₅-WO₃/TiO₂ [5,21,22]. On the other hand, some researchers reported that NH₃ on Brønsted acid sites is more active, e.g. on vanadia/titania [23]. Interconversion between Lewis and Brønsted acid sites might also be present, and Lewis acid sites can be hydrolyzed, e.g. on W-substituted vanadium oxide [24]. Also, the number of Brønsted acid sites increases after the pretreatment of the catalysts, e.g., CeO₂ cubes [8] and Ce_{0.3}TiO_x [11], by SO₂ gas. Until now, few studies have clarified which kind of acid site is more active for NH₃-SCR on Ce-based catalysts, especially during fast SCR or in the presence of SO₂.

In this study, the adsorption capacity for SO₂ and the effect of SO₂ on the amounts of NO, NO₂ and NH₃ adsorbed were quantitatively determined, and the mechanisms of H₂O and SO₂ inhibition on the NH₃-SCR reaction pathway were also studied. The contributions of Brønsted and Lewis acid sites on the CeWO_x surface to NH₃-SCR in the presence of SO₂ were obtained. The results can provide guidance for the synthesis of sulfur-resistant catalysts.

2. Experimental methods

2.1. Catalyst preparation and activity tests

The CeWO_x catalyst (Ce/W molar ratio 1:1) was synthesized using a homogeneous precipitation method [2]. 40–60 mesh CeWO_x was applied in the activity test and adsorption experiments. The SCR activity was measured in a quartz flow reactor with a total flow rate of 500 mL min⁻¹ and a gas hourly space velocity (GHSV) of 300,000 h⁻¹. The composition of the gas was 5 vol% O₂, 500 ppm NH₃, 500 ppm NO for standard SCR, 250 ppm NO₂ + 250 ppm NO for fast SCR, 100 ppm SO₂ (when used), 5 vol% H₂O (when used) and N₂ as the balance gas. The composition of the product gases, including N₂O, NH₃, NO, and NO₂, was analyzed by an online NEXUS 670-FTIR spectrometer according to the previous report [25]. The NO_x conversion and N₂ selectivity were obtained according to the equations:

$$\text{NO}_x \text{ conversion} = \left(1 - \frac{[\text{NO}]_{\text{out}} + [\text{NO}_2]_{\text{out}}}{[\text{NO}]_{\text{in}} + [\text{NO}_2]_{\text{in}}} \right) \times 100\%$$

$$\text{N}_2 \text{ selectivity} = \left(1 - \frac{2[\text{N}_2\text{O}]_{\text{out}}}{[\text{NO}_x]_{\text{in}} + [\text{NH}_3]_{\text{in}} - [\text{NO}_x]_{\text{out}} - [\text{NH}_3]_{\text{out}}} \right) \times 100\%$$

2.2. Quantification and characterization

A transient response method (TRM) was used to quantitatively study the adsorption capacity of CeWO_x for the reactants (SO₂, NO, NO₂ and NH₃) at 30 and 200 °C. The experimental setup and the measuring principle were described in our previous study [25]. The concentrations of SO₂, N₂O, NH₃, NO, and NO₂ were analyzed by an online NEXUS 670-FTIR spectrometer [25]. 100 mg CeWO_x was pretreated in 20 vol% O₂/N₂ for 30 min at 400 °C. The adsorption gases were 2 vol% H₂O, 100 ppm SO₂, 500 ppm NO, 500 ppm NO₂, or 500 ppm NH₃ with N₂ balance. After the pretreatment of CeWO_x in different atmospheres at 30 °C, temperature programmed surface reaction (TPSR) (heating rate 10 °C min⁻¹) was carried out in 500 ppm NO/N₂ or (100 ppm SO₂ + 500 ppm NO)/N₂ or (100 ppm SO₂ + 500 ppm NO + 2 vol% H₂O)/N₂ from 30 °C to 400 °C with a total gas flow rate of 500 mL min⁻¹. The pretreatment conditions prior to TPSR are described in detail in [Supporting information](#) (Section S1.1).

The experiments of in situ DRIFTS were conducted on an FTIR spectrometer (Nicolet IS50) with a MCT/A detector which was cooled by liquid nitrogen. Firstly, the sample was pretreated at 400 °C for 30 min by 20 vol% O₂/N₂, then cooled to 30 or 200 °C and purged with N₂. After accumulating 50 scans, the spectra were recorded, with a resolution 4 cm⁻¹. The gas flow rate was 250 mL min⁻¹ and the gases were 100 ppm SO₂ or 500 ppm NO₂, with N₂ balance.

3. Results and discussion

3.1. Influence of SO₂ on the activity of CeWO_x

The activity tests were conducted at 200 °C when ammonium bisulfate or ammonium sulfate was present and at 300 °C when ammonium bisulfate or ammonium sulfate decomposed [11,26]. Fig. 1 depicts the stability of CeWO_x and N₂ selectivity in the presence of SO₂ at 200 °C and 300 °C during standard and fast SCR. N₂ selectivity was > 99% during both standard and fast SCR at either 200 or 300 °C (Fig. 1b), and the concentration of N₂O formed was quite low (Fig. S1b). Without SO₂ and H₂O, NO_x conversion could be maintained at about 64% and 98% during standard and fast SCR at 200 °C, respectively. During standard SCR, when 100 ppm SO₂ was fed into the reactor, the NO_x conversion rate decreased rapidly in the first hour, and then slowly decreased to 20% in the next 3 h. When 5 vol% H₂O and 100 ppm SO₂ were simultaneously introduced into the reactor, the NO_x conversion decreased rapidly and remained at about 4%. During fast SCR, the introduction of SO₂ caused a slight decrease in NO_x conversion, and the

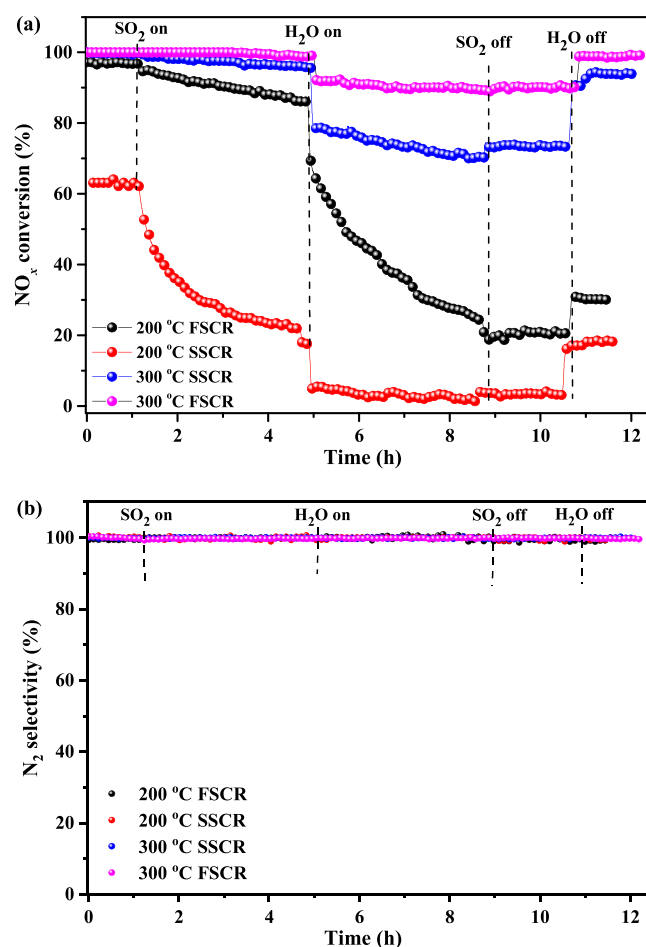
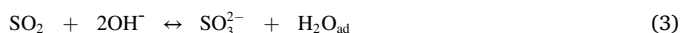
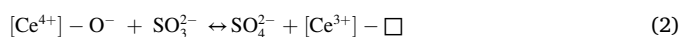


Fig. 1. (a) NO_x conversion and (b) N₂ selectivity during standard SCR (SSCR) and fast SCR (FSCR) vs. time-on-stream in the presence of SO₂/H₂O on the CeWO_x catalyst at 200 and 300 °C.

subsequent addition of H₂O led to a dramatic decline in NO_x conversion. The poisonous effect of SO₂ was more severe during standard SCR than fast SCR. The better stability during fast SCR on CeWO_x correlated closely with the presence of NO₂. The NO_x conversion did not change when SO₂ was removed and only slightly increased when SO₂ and H₂O were both removed from the reactant feed gases. These results indicate that SO₂ and H₂O have a detrimental and irreversible poisoning effect on CeWO_x at 200 °C. The NH₃ conversion during NH₃ oxidation in the presence of SO₂ was low at 200 and 300 °C (Fig. S1c), demonstrating that the contribution of NH₃ oxidation was negligible in this study. However, at a higher temperature of 300 °C, the NO_x conversion during standard and fast SCR could be recovered to a certain extent when SO₂ and H₂O were both removed, suggesting that the detrimental effects of SO₂ and H₂O are more severe at lower temperatures. Therefore, this study mainly focused on the influence of SO₂ at the low temperature of 200 °C.

3.2. Adsorption of SO₂

As shown in Fig. 2a, the amounts of SO₂ consumption on fresh CeWO_x were ~30 μmol g⁻¹ and ~21 μmol g⁻¹ at 30 °C and 200 °C, respectively. The amounts of weakly adsorbed SO₂ molecules were ~7 μmol g⁻¹ at 30 °C and negligible at 200 °C (Fig. S2), hence there was some weakly adsorbed SO₂ at 30 °C. To investigate the interaction between SO₂ and the catalyst and surface products, in situ DRIFTS studies were applied. Fig. 2b shows the DRIFT spectra of CeWO_x as a function of time in a flow of SO₂ at 30 °C. According to other studies, the peak at 1147 cm⁻¹ with shoulders at 1058 and 1233 cm⁻¹ [14] was attributed to sulfate species. The band at 1437 cm⁻¹ [11,27] was attributed to sulfite (SO₃²⁻) species. The band at 1327 cm⁻¹ was assigned to physically adsorbed SO₂, and gradually disappeared when the sample was purged with N₂ [28]. The appearance of the bands at 1626 and 1681 cm⁻¹ ascribed to adsorbed H₂O (H₂O_{ad}) means that SO₂ can react with surface hydroxyl groups through Eq. (3) [7,29]. Similarly, sulfate species were found on SO₂-adsorbed CeWO_x at 200 °C, showing bands at 1136 cm⁻¹, 1361 cm⁻¹ [14] and 1282 cm⁻¹ [27] (Fig. 2c). The band at 1421 cm⁻¹ [27] was attributed to SO₃²⁻ species. Adsorbed H₂O was also observed (band at 1613 cm⁻¹). Thus, Eqs. (1)–(3) might exist [4,16, 29–32].



where [Ce³⁺]-□ is an oxygen vacancy of Ce site [25].

3.3. Effect of SO₂ on NO₂ adsorption

To elucidate the impact of pre-adsorbed SO₂ on the amount of NO₂ adsorbed, NO₂ adsorption on SO₂-pretreated CeWO_x was conducted at both 30 and 200 °C. No N₂O, N₂O₃, N₂O₄, or N₂O₅ was generated in the whole progress. As shown in Fig. 3a, after pre-adsorption of SO₂ at 30 °C, the molar ratio between the NO₂ consumed (~83 μmol g⁻¹) and the NO formed (~27 μmol g⁻¹) was about 3:1; the amount of surface nitrate species (N_s-NO₃) can be calculated by the following formula [25]:

$$\begin{aligned} \text{N}_{\text{s-NO}_3} &= \text{N}_{\text{NO}_2 \text{ consumption}} - \text{N}_{\text{NO emission}} = (83-27) \mu\text{mol g}^{-1} \\ &= 56 \mu\text{mol g}^{-1} \end{aligned}$$

where N_{NO₂ consumption} and N_{NO emission} are the amounts of NO₂ consumed and NO formed, respectively. The weakly adsorbed nitrate was ~12 μmol g⁻¹ (Fig. S3). In our previous research, the surface nitrate species generated by NO₂ adsorption on the fresh catalyst was ~60 μmol g⁻¹ and the weakly adsorbed nitrate was ~5 μmol g⁻¹ [25], indicating that the adsorption of SO₂ inhibited NO₂ adsorption.

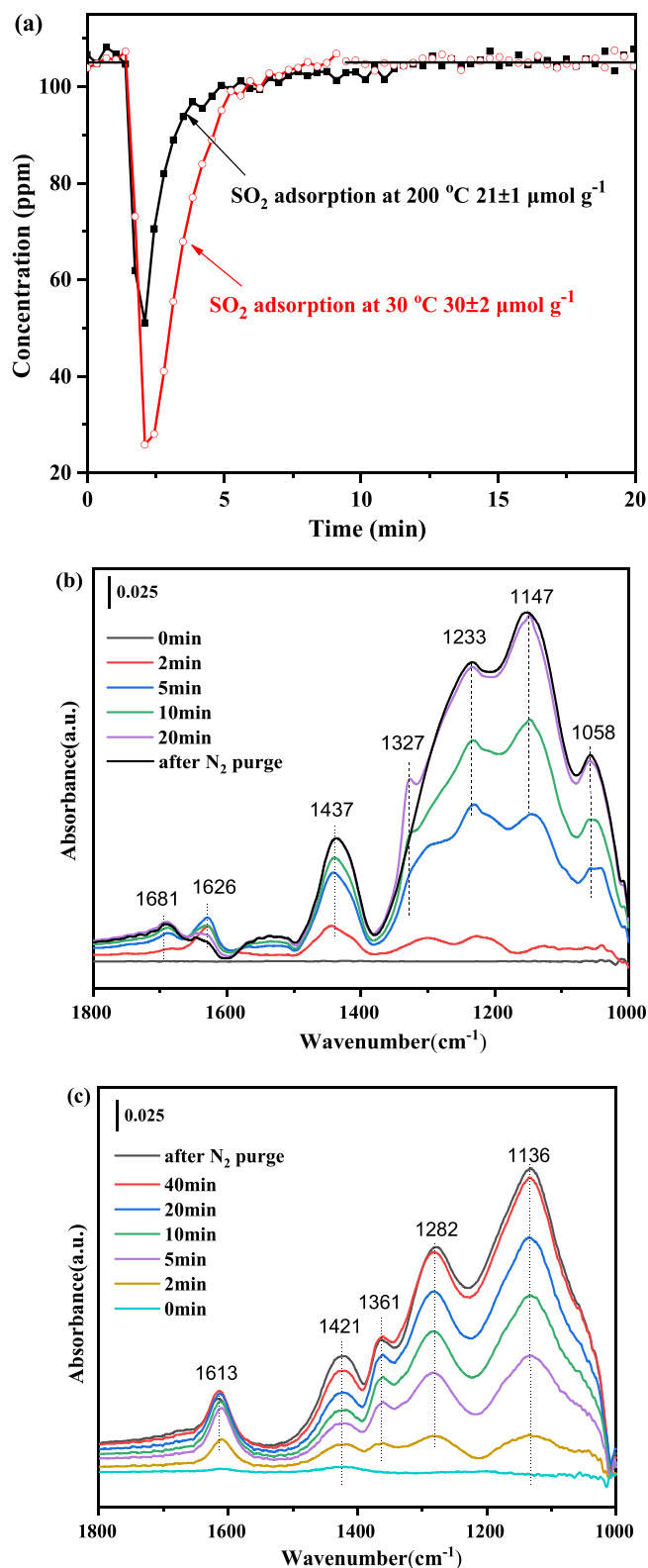
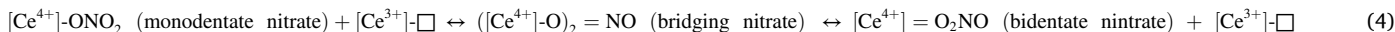


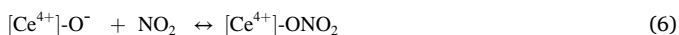
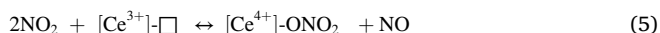
Fig. 2. Adsorption of SO₂/N₂ (100 ppm) on CeWO_x at 30 and 200 °C (a). In situ DRIFTS results of CeWO_x treated in flowing 100 ppm SO₂ at 30 °C (b) and at 200 °C (c).

The in situ DRIFTS results of NO₂ adsorption on the catalyst with pre-adsorbed SO₂ were also shown to explore the adsorption mechanism in more detail. As shown in Fig. 3b, after NO₂ adsorption at 30 °C, nitrate species were present. Based on previous studies, the bands at 1250 and

1604 cm^{-1} were ascribed to bridging nitrate [33], and the bands at 1019 and 1561 cm^{-1} were ascribed to bidentate nitrate [33]. The bands at 1278 and 1535 cm^{-1} were assigned to monodentate nitrate [28], while the band at 1454 cm^{-1} was ascribed to ionic nitrate [34]. The transformation among different nitrates took place as follows [25]:

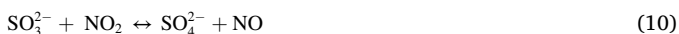


The band at 1650 cm^{-1} was ascribed to adsorbed water [28], and the negative band at 3650 cm^{-1} indicates the surface hydroxyl groups were consumed. The disappearance of OH groups and evolution of H_2O may be due to the occurrence of Eqs. (7)–(9). According to the literatures [25, 35] and the in situ DRIFTS studies, we can conclude that the following reactions may occur at 30 °C:



$\text{H}_2\text{O}_{\text{ad}}$ originated from the adsorption of SO_2 (Fig. 2b). It is possible that the adsorption of SO_2 consumed some $[\text{Ce}^{3+}]\text{-}\square$ sites (reverse of Eq. (2)), decreasing the NO_2 adsorption.

At 200 °C, the amount of NO_2 consumption was $\sim 45 \mu\text{mol g}^{-1}$ on fresh CeWO_x and $\sim 22 \mu\text{mol g}^{-1}$ NO was produced at the same time (Fig. 3a), the amount of nitrate was $23 \mu\text{mol g}^{-1}$. Based on our previous report [25], it can be speculated that Eq. (5) took place and the mutual transformation of nitrate (Eq. (4)) occurred. However, after pre-adsorption of SO_2 at 200 °C, the consumption of NO_2 was $\sim 36 \mu\text{mol g}^{-1}$ and $\sim 23 \mu\text{mol g}^{-1}$ NO was released at the same time (Fig. 3a). The amount of nitrate generated was calculated to be $13 \mu\text{mol g}^{-1}$, indicating that pre-adsorbed SO_2 affects the reaction mechanism of NO_2 on CeWO_x and that the sulfate and sulfite species inhibit the formation of nitrate but accelerate the formation of NO. It can be proposed that NO_2 gas could react with surface sulfate and sulfite species to form NO. To understand the effect of SO_2 on NO_2 adsorption at 200 °C, DRIFTS was carried out for the CeWO_x catalyst, as depicted in Fig. 3c. The bands at 1609 and 1220 cm^{-1} [33] were assigned to bridging nitrate. The bands at 1018 and 1581 cm^{-1} were assigned to bidentate nitrate [33], and the band at 1520 cm^{-1} was ascribed to monodentate nitrate. The formation of different nitrates indicated the occurrence of Eq. (4), similar to that in the absence of SO_2 [25]. The peak at 1420 cm^{-1} ascribed to SO_3^{2-} decreased after the introduction of NO_2 onto the surface of CeWO_x , along with increases in the peaks at 1290 and 1080 cm^{-1} , which were ascribed to sulfate species [14], indicating that there was a transformation of SO_3^{2-} species to sulfate species at 200 °C. The negative peak at 1420 cm^{-1} shifted upward after 5 min and may have been affected by the nitrate absorption peak nearby. It can be inferred that the following reactions might also take place [36]:



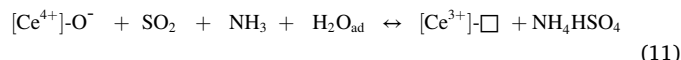
At 200 °C, the presence of surface adsorbed SO_2 could convert some NO_2 to NO.

3.4. Effect of SO_2 on NH_3 adsorption

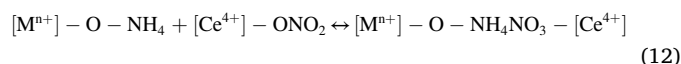
To elucidate the influence of the pre-adsorbed SO_2 on NH_3 adsorption, NH_3 adsorption on fresh, SO_2 -pretreated, NO_2 -pretreated and SO_2 -

NO_2 -pretreated CeWO_x was conducted. The amount of adsorbed NH_3 molecules on SO_2 -saturated catalyst was $\sim 179 \mu\text{mol g}^{-1}$ at 30 °C (Fig. 4a), $19 \mu\text{mol g}^{-1}$ greater than that on fresh CeWO_x ($\sim 160 \mu\text{mol g}^{-1}$ [25]). According to Section 3.2, $23 \mu\text{mol g}^{-1}$ sulfate and sulfite species remained on the CeWO_x surface after N_2 purging, and the amount of

NH_4HSO_4 was calculated as $\sim 19 \mu\text{mol g}^{-1}$ at 30 °C. At 200 °C, the amounts of NH_3 consumption on fresh and SO_2 saturated CeWO_x were $\sim 70 \mu\text{mol g}^{-1}$ and $\sim 92 \mu\text{mol g}^{-1}$, respectively (Fig. 4a). SO_2 increased NH_3 adsorption by $92 - 70 = 22 \mu\text{mol g}^{-1}$ at 200 °C, and the amount of adsorbed sulfate and sulfite species was $21 - 2 = 19 \mu\text{mol g}^{-1}$ after N_2 purge; hence, NH_4HSO_4 mainly formed at 200 °C. Ma et al. [37] and Tang et al. [38] proposed that NH_3 , SO_3 and H_2O tend to form ammonium sulfate from the thermodynamic point of view, but this will be limited by the reaction kinetics, and the main component in the NH_3 -SCR process on $\text{V}_2\text{O}_5\text{-WO}_3/\text{TiO}_2$ is ammonia bisulfate at 190–240 °C. In this study, the calculation results for the adsorption capacity showed that the product on the CeWO_x surface was mainly NH_4HSO_4 . The above in situ DRIFTS results demonstrate that adsorbed H_2O formed on the CeWO_x surface during SO_2 adsorption, hence it can be speculated that Eq. (11) took place [37].



Our previous study showed that nitrate and NH_3 adsorbed at different sites on the CeWO_x surface, and that one molecule of NH_3 can react with one nitrate to produce NH_4NO_3 through Eq. (12) at room temperature [25].



After pre-adsorption of SO_2 and NO_2 followed by N_2 purging, $\sim 23 \mu\text{mol g}^{-1}$ sulfate/sulfite species and $\sim 44 \mu\text{mol g}^{-1}$ nitrate were formed on CeWO_x at 30 °C. The amount of NH_3 consumption on the $\text{SO}_2\text{-NO}_2$ -saturated catalyst was $\sim 227 \mu\text{mol g}^{-1}$ (Fig. 4b), $\sim 67 \mu\text{mol g}^{-1}$ greater than that on the fresh catalyst at 30 °C ($\sim 160 \mu\text{mol g}^{-1}$). It can be inferred that $\sim 44 \mu\text{mol g}^{-1}$ NH_4NO_3 formed on the surface, and $\sim 23 \mu\text{mol g}^{-1}$ sulfate/sulfite species can react with $67 - 44 = 23 \mu\text{mol g}^{-1}$ NH_3 to form $\sim 23 \mu\text{mol g}^{-1}$ NH_4HSO_4 at 30 °C. The weakly adsorbed NH_3 could be obtained by re-adsorption after purging with N_2 , giving a value of $\sim 78 \mu\text{mol g}^{-1}$ at 30 °C (Fig. S4), higher than that for CeWO_x without adsorption of SO_2 ($\sim 59 \mu\text{mol g}^{-1}$) [25], indicating that the presence of sulfate and sulfite species on CeWO_x would weaken NH_3 adsorption.

At 200 °C, the amount of the NH_3 consumption increased from $70 \mu\text{mol g}^{-1}$ (fresh CeWO_x) to $\sim 93 \mu\text{mol g}^{-1}$ (pretreated by NO_2) (Fig. 4b), indicating that the surface nitrates ($\sim 23 \mu\text{mol g}^{-1}$) increased the amount of NH_3 adsorbed through producing NH_4NO_3 (Eq. (12)). As shown in Fig. 4b, the amount of NH_3 consumption on the $\text{SO}_2\text{-NO}_2$ -pretreated catalyst was $\sim 103 \mu\text{mol g}^{-1}$, $\sim 33 \mu\text{mol g}^{-1}$ greater than that on the fresh catalyst at 200 °C. After pre-adsorption of SO_2 and NO_2 , the amounts of the sulfate/sulfite species and nitrate were $\sim 19 \mu\text{mol g}^{-1}$ and $\sim 13 \mu\text{mol g}^{-1}$, respectively. Hence it is inferred that $\sim 19 \mu\text{mol g}^{-1}$ NH_4HSO_4 and $\sim 13 \mu\text{mol g}^{-1}$ NH_4NO_3 existed on the CeWO_x surface at 200 °C.

3.5. Effect of SO_2 on NO adsorption

Firstly, the adsorption of NO on fresh CeWO_x and SO_2 -pretreated CeWO_x was studied. As shown in Fig. 5, the amount of NO adsorbed at

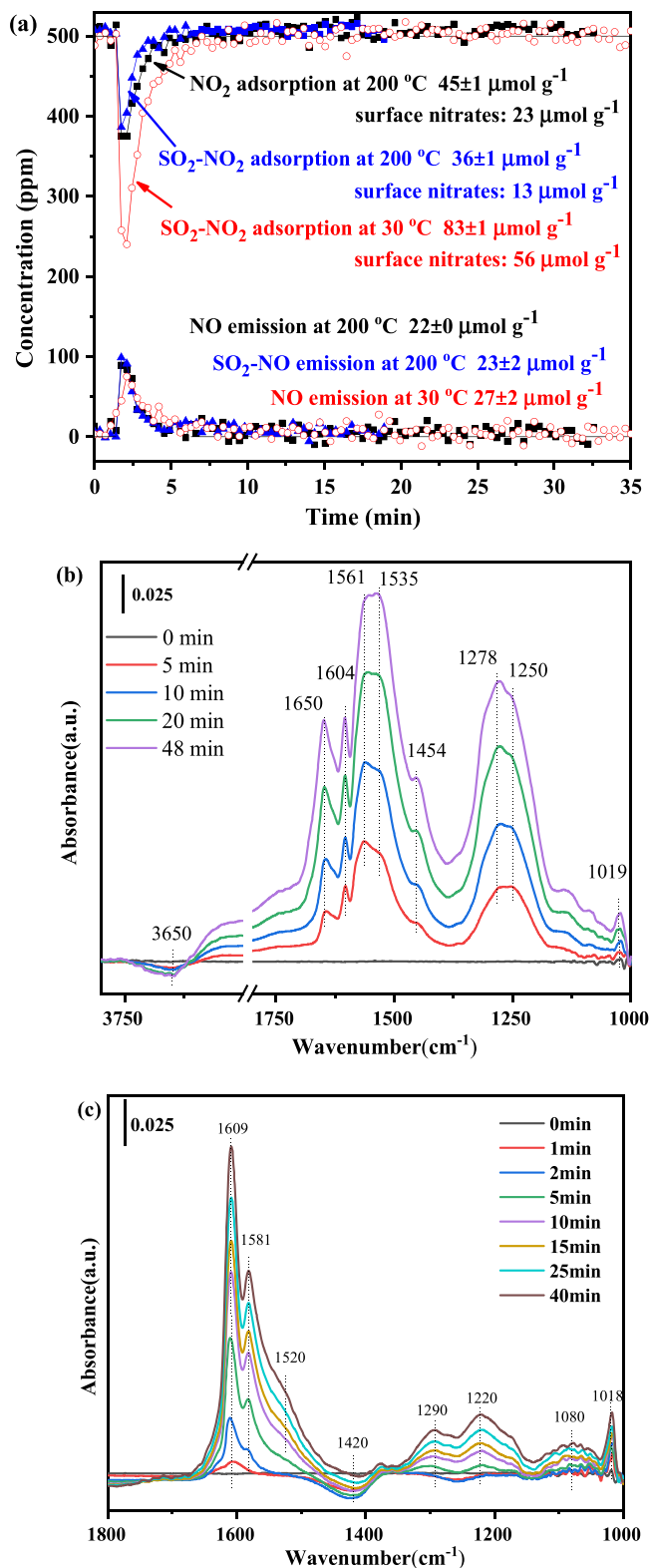


Fig. 3. NO₂/N₂ (500 ppm) adsorption on fresh CeWO_x at 200 °C and on CeWO_x saturated by SO₂/N₂ (100 ppm) at 30 and 200 °C (a); In situ DRIFTS of CeWO_x treated in flowing 100 ppm SO₂ in N₂ until saturation, and then in 500 ppm NO₂ in N₂ at 30 °C (b) and at 200 °C (c).

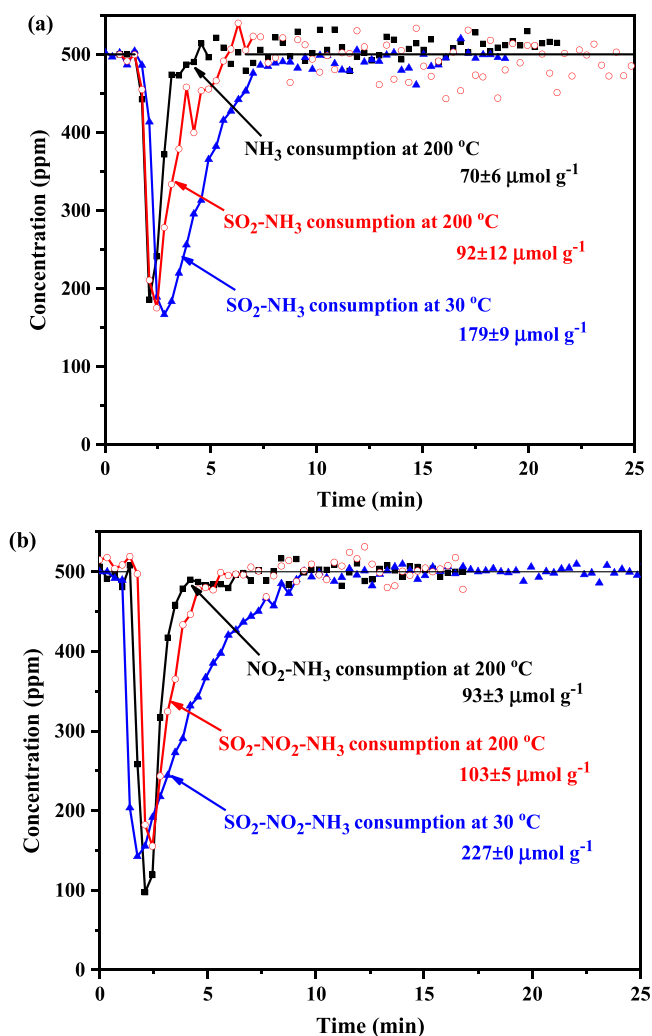
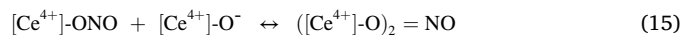
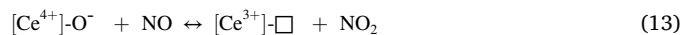


Fig. 4. NH₃/N₂ (500 ppm) adsorption on fresh CeWO_x at 200 °C and on CeWO_x saturated by SO₂/N₂ (100 ppm) at 30 and 200 °C (a); NH₃/N₂ (500 ppm) adsorption on CeWO_x saturated by NO₂/N₂ (500 ppm) at 200 °C and on CeWO_x saturated first by SO₂/N₂ (100 ppm) and then by NO₂/N₂ (500 ppm) at 30 and 200 °C (b).

30 °C on the SO₂-pretreated catalyst was ~8 μmol g⁻¹, which was less than that on the fresh catalyst (~10 μmol g⁻¹) [25]. This phenomenon may be due to the presence of some adsorbed SO₂ occupying the adsorption sites (Eqs. (1)–(2)). Similarly, competitive adsorption between NO and SO₂ was found on Ce_{0.3}TiO_x [11] and V₂O₅-WO₃/TiO₂ [39]. The adsorption of NO might follow Eqs. (14), (15) and (4) [25]. At 200 °C, ~5 μmol g⁻¹ NO was consumed and ~4 μmol g⁻¹ NO₂ was produced on fresh CeWO_x (Fig. 5), indicating that Eq. (13) may occur. This phenomenon does not exist at 150 °C [25]. The consumption of NO was ~3 μmol g⁻¹ at 200 °C after SO₂ adsorption, indicating that the sulfate and sulfite species inhibited the oxidation of NO. Zhang et al. [11] also reported the competitive adsorption between SO₂ and NO and the inhibition of nitrate production from NO adsorption by SO₂ on Ce_{0.3}TiO_x.



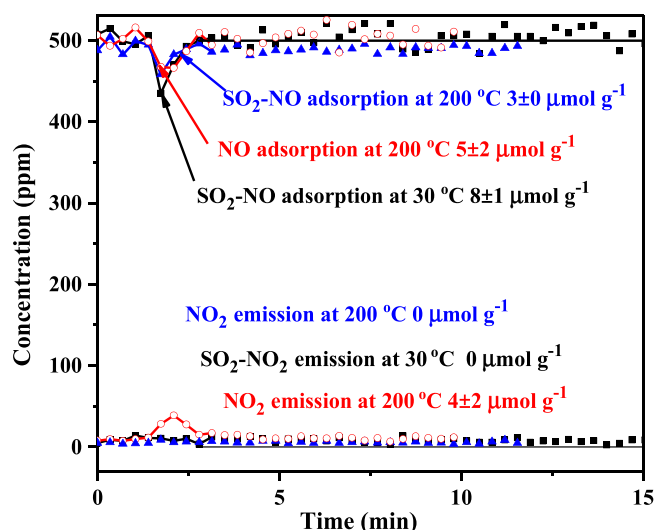


Fig. 5. NO/N₂ (500 ppm) adsorption on fresh CeWO_x at 200 °C and on CeWO_x saturated by SO₂/N₂ (100 ppm) at 30 and 200 °C.

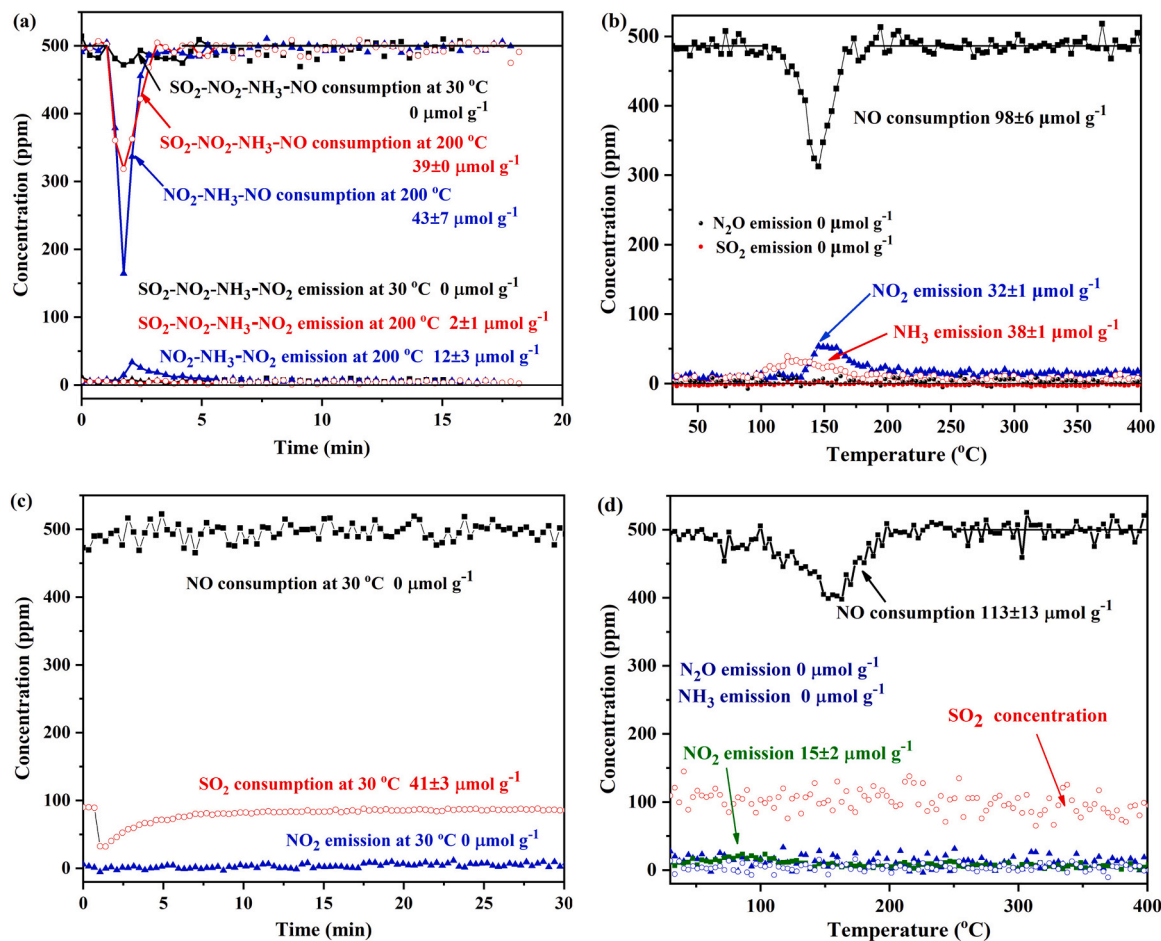


Fig. 6. (a) NO/N₂ (500 ppm) adsorption on CeWO_x saturated firstly by NO₂/N₂ (500 ppm) and then by NH₃/N₂ (500 ppm) at 200 °C and on CeWO_x saturated first by SO₂/N₂ (100 ppm) and then by NO₂/N₂ (500 ppm) and subsequently by NH₃/N₂ (500 ppm) at 30 and 200 °C; (b) TPSR in NO/N₂ (500 ppm) of CeWO_x saturated first by SO₂/N₂ (100 ppm) and then by NO₂/N₂ (500 ppm) and subsequently by NH₃/N₂ (500 ppm) at 30 °C; (c) (500 ppm NO + 100 ppm SO₂)/N₂ adsorption and (d) TPSR in (500 ppm NO + 100 ppm SO₂)/N₂ on CeWO_x saturated first by NO₂/N₂ (500 ppm) and then by NH₃/N₂ (500 ppm) at 30 °C.

3.6. Reaction between NO and adsorbed NH₃ after SO₂ and NO₂ adsorption

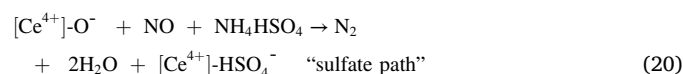
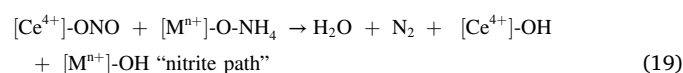
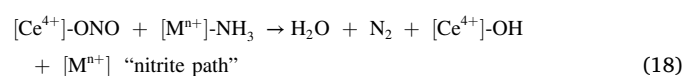
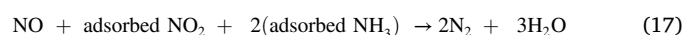
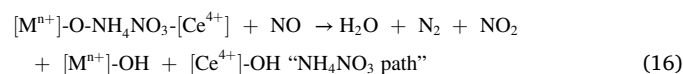
After the CeWO_x was firstly saturated by SO₂, by NO₂ subsequently and then by NH₃ at 30 °C, NO was fed into the reactor and the consumption was $\sim 0 \mu\text{mol g}^{-1}$ (Fig. 6a). Subsequently, TPSR was performed to study the reaction mechanism, and the results are shown in Fig. 6b. The emission of SO₂ was not observed during TPSR, indicating that the sulfate or sulfite species are stable and remain on the catalyst surface below 400 °C. The SO₂-TPD (Fig. S5) results confirm that sulfate/sulfite is stable below 400 °C and starts to desorb at 550 °C. Analogously, Zheng et al. found that adsorbed SO₂ would desorb above 500 °C on VMO/Ti-Si-Ce [40]. As shown in Fig. 6b, NO started to be consumed at about 100 °C and maximum consumption appeared at ~ 145 °C, shifting towards higher temperature compared with CeWO_x without SO₂ adsorption (~ 115 °C) [25], indicating that sulfate and sulfite species can hinder the SCR reaction. As shown in Fig. 6b, $\sim 38 \mu\text{mol g}^{-1}$ unreactive NH₃ desorption could be observed while there was no desorption of NH₃ from CeWO_x without pre-adsorption of SO₂ [25], which indicated that some NH₃ became weakly adsorbed and could not participate in the SCR reaction. $\sim 44 \mu\text{mol g}^{-1}$ NH₄NO₃ and $\sim 23 \mu\text{mol g}^{-1}$ NH₄HSO₄ formed after adsorption of SO₂, NO₂ and NH₃. It can be calculated that the amount of adsorbed NH₃ (neither in the form of

Table 1
Reaction pathways under different experimental conditions.

Reactions	Numbers ($\mu\text{mol g}^{-1}$)				
	TPSR1	TRM1	TRM2	TPSR2	TPSR3
$[\text{M}^{\text{n}+}]\text{-O-NH}_4\text{NO}_3\text{-}[\text{Ce}^{4+}] + \text{NO} \rightarrow \text{H}_2\text{O} + \text{N}_2 + [\text{M}^{\text{n}+}]\text{-OH} + [\text{Ce}^{4+}]\text{-OH}$	32	12	2	15	0
$\text{NO} + \text{adsorbed NO}_2 + 2(\text{adsorbed NH}_3) \rightarrow 2\text{N}_2 + 3\text{H}_2\text{O}$	12	11	11	45	30
$[\text{Ce}^{4+}]\text{-ONO} + [\text{M}^{\text{n}+}]\text{-NH}_3 \rightarrow \text{H}_2\text{O} + \text{N}_2 + [\text{Ce}^{4+}]\text{-OH} + [\text{M}^{\text{n}+}]\text{-OH}$	31	19	6	53	71
$[\text{Ce}^{4+}]\text{-O}^- + \text{NO} + \text{NH}_4\text{HSO}_4 \rightarrow \text{N}_2 + 2\text{H}_2\text{O} + [\text{Ce}^{4+}]\text{-HSO}_4^-$	23	0	19	0	0
$\text{NH}_4\text{NO}_3 \rightarrow \text{N}_2\text{O} + 2\text{H}_2\text{O}$	0	0	0	0	30

Note: TPSR1: TPSR of the $\text{SO}_2\text{-NO}_2\text{-NH}_3$ pretreated CeWO_x in 500 ppm NO/N_2 ; TRM1: transient response experiment of the $\text{NO}_2\text{-NH}_3$ pretreated CeWO_x in 500 ppm NO/N_2 at 200 °C; TRM2: transient response experiment of the $\text{SO}_2\text{-NO}_2\text{-NH}_3$ pretreated CeWO_x in 500 ppm NO/N_2 at 200 °C; TPSR2: TPSR of CeWO_x in $\text{NO} + \text{SO}_2$ after adsorption of NO_2 and NH_3 at 30 °C; TPSR3: TPSR of CeWO_x in $\text{NO} + \text{SO}_2 + \text{H}_2\text{O}$ after adsorption of NO_2 and NH_3 at 30 °C.

NH_4NO_3 nor NH_4HSO_4) that participated in TPSR was $227 - 78 - 38 - 44 - 23 = 44 \mu\text{mol g}^{-1}$. The amounts of the consumed NO and produced NO_2 during TPSR were $\sim 98 \mu\text{mol g}^{-1}$ and $\sim 32 \mu\text{mol g}^{-1}$, respectively (Fig. 6b). Therefore, $\sim 98 \mu\text{mol g}^{-1}$ NO could react with $\sim 44 \mu\text{mol g}^{-1}$ NH_4NO_3 , $\sim 23 \mu\text{mol g}^{-1}$ NH_4HSO_4 and $44 \mu\text{mol g}^{-1}$ adsorbed NH_3 to form H_2O , N_2 and $\sim 32 \mu\text{mol g}^{-1}$ $\text{NO}_{2\text{H}_2\text{O}}$ and N . Also, it was reported that NO can react with NH_4^+ in NH_4HSO_4 to form H_2NNO , which will decompose into H_2O and N_2 , and finally sulfate and sulfite species remain on the surface of catalyst [4]. Therefore, it can be concluded that during the TPSR process (TPSR1 in Table 1), $32 \mu\text{mol g}^{-1}$ NO reacted with surface NH_4NO_3 to produce H_2O , NO_2 and N_2 (Eq. (16)), $12 \mu\text{mol g}^{-1}$ NO reacted with $12 \mu\text{mol g}^{-1}$ nitrates and $24 \mu\text{mol g}^{-1}$ adsorbed NH_3 (Eq. (17)), $31 \mu\text{mol g}^{-1}$ NO reacted with $31 \mu\text{mol g}^{-1}$ adsorbed NH_3 to produce N_2 and H_2O (Eqs. (18)-(19)), and $23 \mu\text{mol g}^{-1}$ NO reacted with NH_4HSO_4 to form N_2 , H_2O and HSO_4^- species according to Eq. (20) (the "sulfate path", which accounts for about 23% of the whole reaction). Based on our calculation, the following reactions took place:



where $[\text{Ce}^{4+}]\text{-ONO}$ was mainly from adsorption of NO during standard SCR.

At 200 °C, reactions (16)-(19) took place without the SO_2 pretreatment (TRM1, Table 1). The reaction pathway consisted of the "nitrite path" and "NH₄NO₃ path", which was quite similar to that at 150 °C [25], indicating that raising the temperature to 200 °C did not change the reaction mechanism on CeWO_x . At 200 °C, on the $\text{SO}_2\text{-NO}_2\text{-NH}_3$ pretreated CeWO_x , reactions (18)-(20) took place (TRM2, Table 1). In comparison with the catalyst without SO_2 pretreatment, the NO_2 formation was reduced, indicating that less nitrate participated in reaction (16). All of the ammonia bisulfate can be consumed at 200 °C. Moreover, the band ascribed to ammonia species vanished within 5 min in the in situ DRIFTS spectra (Fig. S6c), indicating that ammonia bisulfate on the catalyst surface could be consumed after NO was introduced at 200 °C. The number of NH_3 species formed on Lewis and Brønsted acid sites on CeWO_x at 200 °C was quantitatively determined after SO_2 and NO_2 treatment by pyridine-chemisorbed FTIR and TRM (Table S1). The surface was mostly covered by NH_3 on Brønsted acid sites ($35 \mu\text{mol g}^{-1}$), including $19 \mu\text{mol g}^{-1}$ NH_4HSO_4 , $13 \mu\text{mol g}^{-1}$ NH_4NO_3 , and $3 \mu\text{mol g}^{-1}$ $[\text{M}^{\text{n}+}]\text{-O-NH}_4$. According to Fig. S7, the NH_3 consumption by NO was faster on Brønsted acid sites than on Lewis acid sites at the initial stage (within 1 min), indicating that the Brønsted acid sites are more active than Lewis acid sites for $\text{NH}_3\text{-SCR}$. Also, the amount of NH_3 on Brønsted acid sites exceeded that on Lewis acid sites, demonstrating that Brønsted acid sites might make the main contribution during the reaction in the presence of SO_2 . Similarly, it was reported that NO can react with NH_4HSO_4 on $\text{V}_2\text{O}_5/\text{TiO}_2$ at 200 °C and the reaction between NH_4HSO_4 and NO mainly begins at ~ 190 °C on 5 wt% $\text{V}_2\text{O}_5/\text{AC}$ [41]. Song et al. [26] also found that NH_4HSO_4 can partly decompose on CeO_2 below 220 °C. Different from previous report [13], NH_4HSO_4 can be consumed completely by NO within 5 min at 200 °C on CeWO_x (Fig. S6), indicating that the formation of NH_4HSO_4 might not be a key factor in the decrease in activity on CeWO_x . It should be noted that the higher amount of NH_3

adsorption should be beneficial for NH_3 -SCR. However, decreased activity was observed (Fig. 1) and was not caused by NH_3 oxidation (Fig. S1c). In our previous study [42], it was found that NO adsorption is very important for standard SCR. Seen from Fig. 5, the amount of NO adsorption decreased after CeWO_x was pretreated by SO_2 , leading to the lower NH_3 -SCR activity. In addition, the generated sulfate reduces the catalyst's ability to activate NO [8,11]. The reasons above led to a serious decrease in the activity during standard SCR at 200 °C.

Fig. 6c and d depicts the adsorption of NO + SO_2 and the temperature programmed surface reaction (TPSR) of CeWO_x in NO + SO_2 after adsorption of NO_2 and NH_3 at 30 °C. No N_2O or NH_3 was released during the TPSR process. Seen from Table 1, reactions (16)–(20) took place (TPSR2). Similar to the TPSR result with NO only [25], the NO consumption could begin below 100 °C and reached a maximum consumption rate at ~150 °C. In comparison with the data in Fig. 6b, the temperature of the consumption peak in Fig. 6d is similar, indicating that SO_2 gas has no significant inhibitory effect on NH_3 -SCR, and that the adsorbed SO_2 on the surface made the main contribution to the inhibitory effect. In the presence of SO_2 , NO_2 was evolved at lower temperature (below 100 °C) in comparison with the TPSR in NO [25], and the amount of NO_2 emission was lower in the presence of SO_2 , demonstrating that more nitrates formed from NO_2 adsorption participated in the NH_3 -SCR reaction. Thus, it can be concluded that SO_2

facilitated the reaction between nitrates, adsorbed NH_3 and NO to form H_2O and N_2 (Eq. (17)) at low temperatures. In situ DRIFTS results show that the ammonia species on the CeWO_x surface were consumed completely within 2 min when NO_2 was present (fast SCR), either in the presence or absence of SO_2 (Fig. S6a and e). According to the previous report [2], adsorbed NH_3 can be consumed completely by $\text{NO} + \text{O}_2$ at 200 °C within 3 min. However, adsorbed ammonia species remained after 60 min exposure to NO on CeWO_x pretreated by SO_2 (Fig. S6b), indicating that the reaction between adsorbed NH_3 and NO was inhibited by SO_2 at 200 °C (Fig. 1). After pre-absorption of SO_2 , NH_3 and NO_2 (Fig. S6c), the adsorbed ammonia species disappeared quickly when NO was introduced, indicating that NO_2 accelerated NH_3 -SCR through the formation of surface nitrates. It was reported that sulfuric acid can reduce the decomposition temperature of NH_4NO_3 by replacing NO_3^- to form NH_4HSO_4 (Eq. (21)) [43].



Therefore, the produced HNO_3 could react with NO to produce nitrites, which would react with adsorbed NH_3 to produce H_2O and N_2 (Eqs. (18), (19), (22) and (23)).

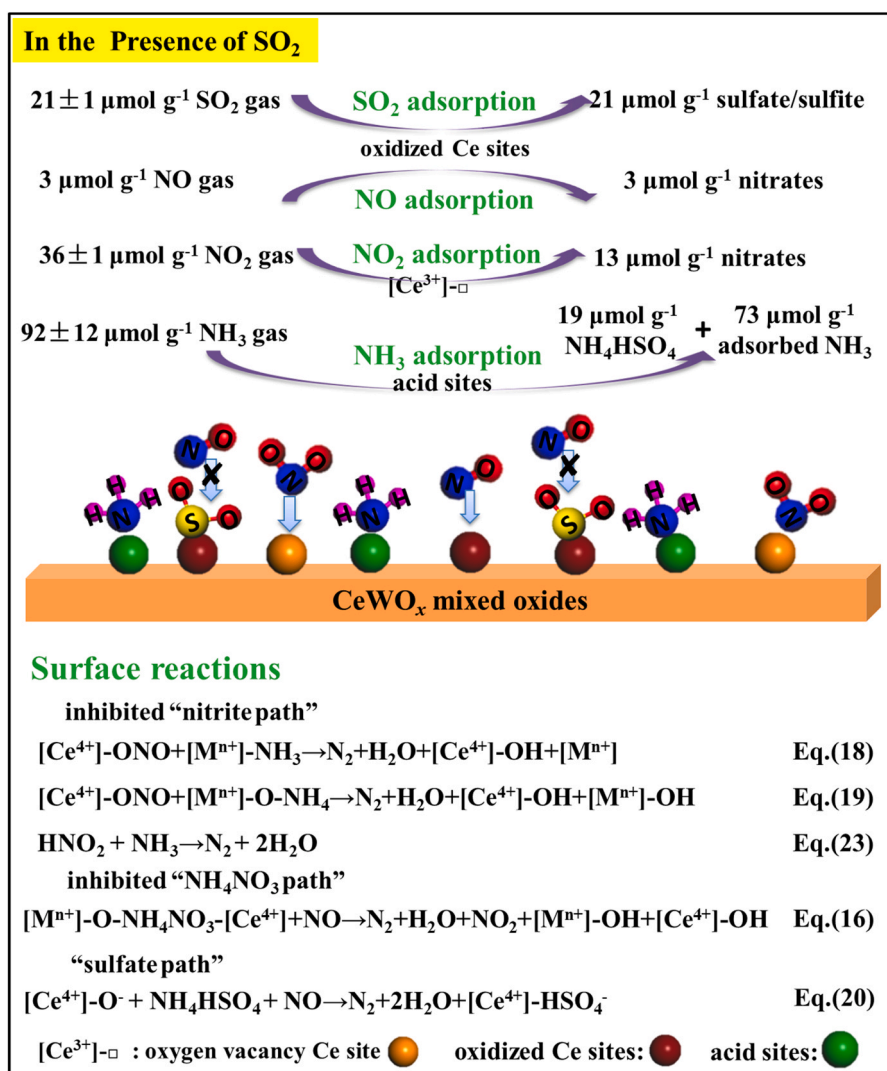
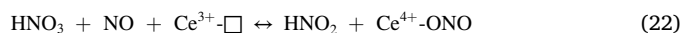


Fig. 7. NH_3 -SCR mechanism on CeWO_x in the presence of SO_2 at 200 °C.

NO adsorption was inhibited by SO₂ during standard SCR, leading to low NH₃-SCR activity. On the contrary, nitrates could also be produced from the adsorption of NO₂, and reactions (21)-(23) were promoted in the presence of SO₂ as discussed above; thus, the inhibitory effect of SO₂ during fast SCR was not as severe as that during standard SCR (Fig. 1). More NH₃ participated in NH₃-SCR during TPSR when SO₂ gas was present (Fig. 6d) since the reaction between SO₂ gas and surface NH₃ to form NH₄HSO₄ stabilized the adsorbed NH₃, and NH₄HSO₄ could react with NO gas to produce [Ce⁴⁺]-HSO₄⁻, H₂O and N₂ (Eq. (20)), leading to a lack of NH₃ desorption from the catalyst surface during TPSR.

According to the above results, the reaction pathways of SCR after adsorption of SO₂ include the “nitrite path”, “NH₄NO₃ path” and “sulfate path” (Fig. 7). During standard SCR, SO₂ mainly occupies the oxidized Ce sites, and NO adsorption is prohibited by SO₂. The “nitrite path” was found to make the main contribution to standard SCR on CeWO_x in the absence of SO₂ and H₂O [42]. In this study, the “NH₄NO₃ path” might contribute insignificantly during standard SCR since the amount of nitrates produced from NO adsorption was too small. The reaction pathway of standard SCR with SO₂ included “nitrite path” and “sulfate path”. When SO₂ was present, the maximum consumption temperature of NO moved to higher temperature in the TPSR process (Fig. 6b, d),

demonstrating that the “nitrite path” was inhibited in the presence of SO₂. All the factors above led to low NH₃-SCR activity during standard SCR at low temperatures (Fig. 1). The reaction pathway of fast SCR with SO₂ included the “nitrite path”, “NH₄NO₃ path” and “sulfate path”. During fast SCR, besides the inhibition of the “nitrite path”, the lower NO₂ release during TPSR also indicated that the “NH₄NO₃ path” was inhibited at the same time. The sulfate and sulfite species inhibit the formation of nitrate and nitrites and weaken the adsorption of part of nitrate so that it cannot participate in the reaction. It was found that [6] the larger amount of SO₄²⁻ caused worse resistance to SO₂ poisoning on 4 V/TiO₂ and 4V6Mo/TiO₂. Therefore, it can be inferred that SO₄²⁻ contributed to the most important deactivation. However, the presence of NO₂ led to a higher concentration of surface nitrates than standard SCR, and more HNO₃ took part in reactions (21)-(23) to produce H₂O and N₂ in the presence of SO₂. It is reported that in standard SCR, the rate-determining step during the reaction between NO/O₂ and NH₄HSO₄ on the V₂O₅/TiO₂ catalyst is the reoxidation of reduced vanadium sites, and NO₂ has stronger oxidation ability than O₂, and thus, it can accelerate the decomposition of ammonium bisulfate [4]. Some researchers [44,45] found that the formation of bidentate nitrate could improve the sulfur resistance of the NH₃-SCR catalyst. In our study, in

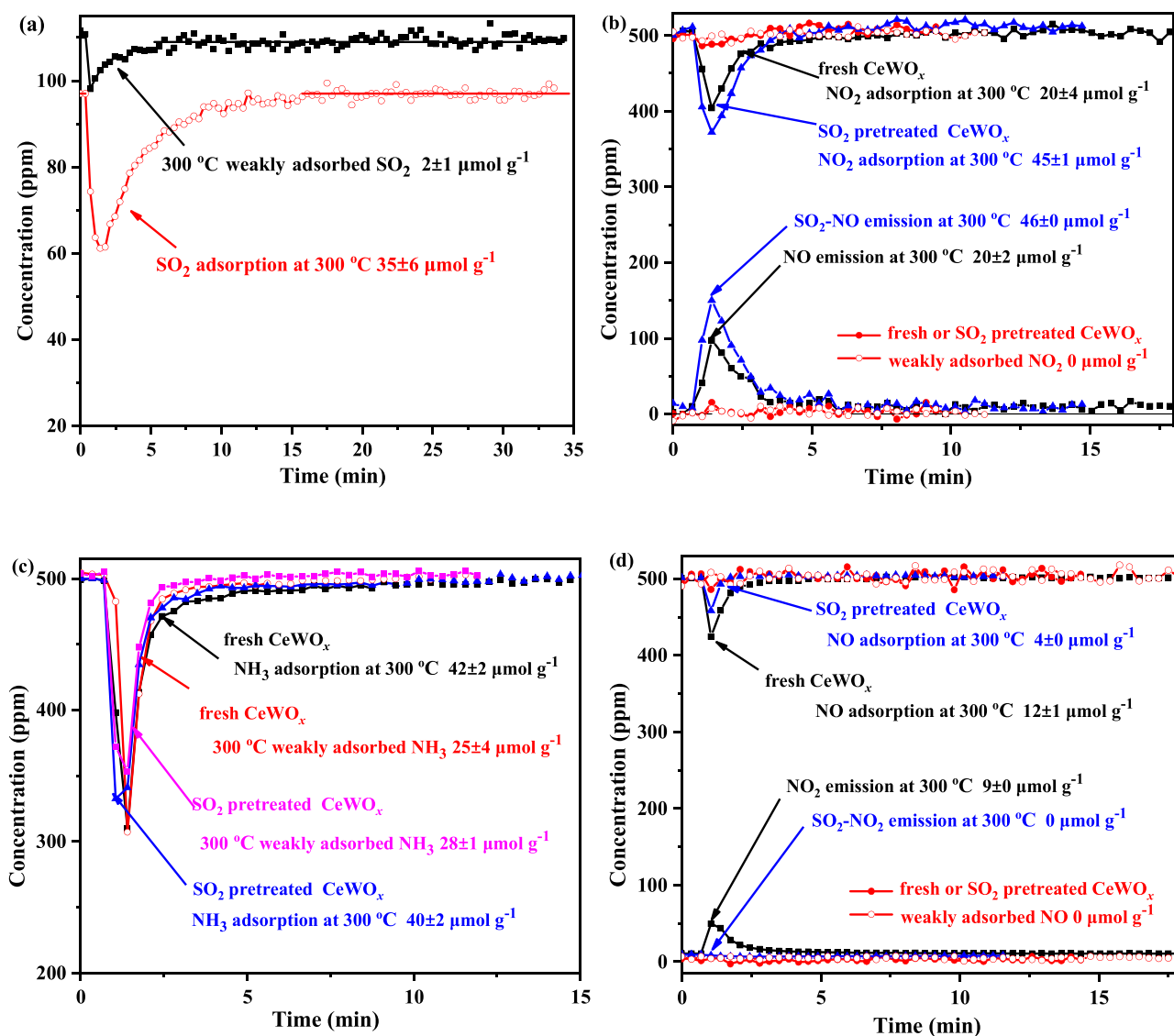


Fig. 8. (a) SO₂ adsorption on fresh CeWO_x at 300 °C; (b) NO₂, (c) NH₃ and (d) NO adsorption on fresh CeWO_x and on CeWO_x pretreated by SO₂/N₂ at 300 °C. SO₂ concentration: 100 ppm; NO or NO₂ or NH₃ concentration: 500 ppm.

situ DRIFTS results show that the presence of NO_2 increased the formation of bidentate nitrate (Fig. S6) and accelerated the decomposition of ammonium bisulfate, possibly also because of the stronger oxidation ability of NO_2 than O_2 [4], which may be the reason for the better activity of fast SCR. Thus, although the “nitrite path” and “ NH_4NO_3 path” were inhibited, the greater amount of nitrates formed from NO_2 adsorption, the acceleration of ammonium bisulfate decomposition, and the promoted reaction between NO gas, surface HNO_3 and adsorbed NH_3 (Eqs. (21)–(23)) result in the inhibitory effect of SO_2 during fast SCR being less severe than that during standard SCR (Fig. 1).

At higher temperatures, e.g. at 300 °C, the NO_x conversion decreased slightly in the presence of SO_2 under dry conditions after standard SCR for 4 h (Fig. 1a). Therefore, the inhibitory effect of SO_2 on NO adsorption and “nitrite path” might not be a key factor. As shown in Fig. 8a, the adsorption amount of SO_2 ($\sim 35 \mu\text{mol g}^{-1}$) was greater at 300 °C than at 200 °C, possibly due to the oxidation of SO_2 at higher temperatures [46]. Interestingly, the amount of NO_2 consumption is similar to that of NO emission either in the presence or absence of SO_2 (Fig. 8b). Thus, it can be proposed that NO_2 played the role of oxidizing the sites on CeWO_x at higher temperatures (reverse reaction (13)) [4]. The amount of NO_2 consumption was higher on the SO_2 pretreated CeWO_x due to Reaction (10). However, the pre-adsorbed SO_2 did not increase the amount of NH_3 adsorption at 300 °C (Fig. 8c), indicating that the acidity sites were not

increased by the pre-adsorbed SO_2 and NH_4HSO_4 or $(\text{NH}_4)_2\text{SO}_4$ was not generated at 300 °C. An explanation for this phenomenon is that NH_4HSO_4 or $(\text{NH}_4)_2\text{SO}_4$ decomposed to adsorbed ammonia and sulfate below 300 °C [26]. Thus, “sulfate path” was absent at 300 °C. Greater amount of NO consumption was observed at 300 °C than at 200 °C due to NO oxidation to NO_2 on fresh CeWO_x (Fig. 8d). However, no NO_2 was generated on the SO_2 pre-adsorbed catalyst, indicating that sulfate inhibited NO oxidation. Considering the extremely small amount of NO adsorption (Fig. 8d), it can be suggested that the Eley-Rideal (E-R) mechanism (adsorbed NH_3 reacting with gaseous NO to N_2 and H_2O) contributed mainly to standard SCR at 300 °C. However, at 200 °C, the mechanism might be different. According to our previous study [43], L-H mechanism (“nitrite path”) contributed mainly to standard SCR in the absence of SO_2 on CeWO_x . In this study, nitrates were produced on the SO_2 pretreated CeWO_x after NO adsorption at 200 °C (Fig. S8), indicating that NO could adsorb on the SO_2 pretreated CeWO_x catalyst, although the amount of NO adsorption is small. Therefore, L-H mechanism is present at 200 °C in the presence of SO_2 . Nevertheless, since the amount of NO adsorption was low, E-R mechanism cannot be excluded in the presence of SO_2 . Similar to $\text{Ce}_{0.3}\text{TiO}_x$ [11], E-R mechanism made the main contribution at high temperatures while L-H mechanism was important at low temperatures during standard SCR on CeWO_x .

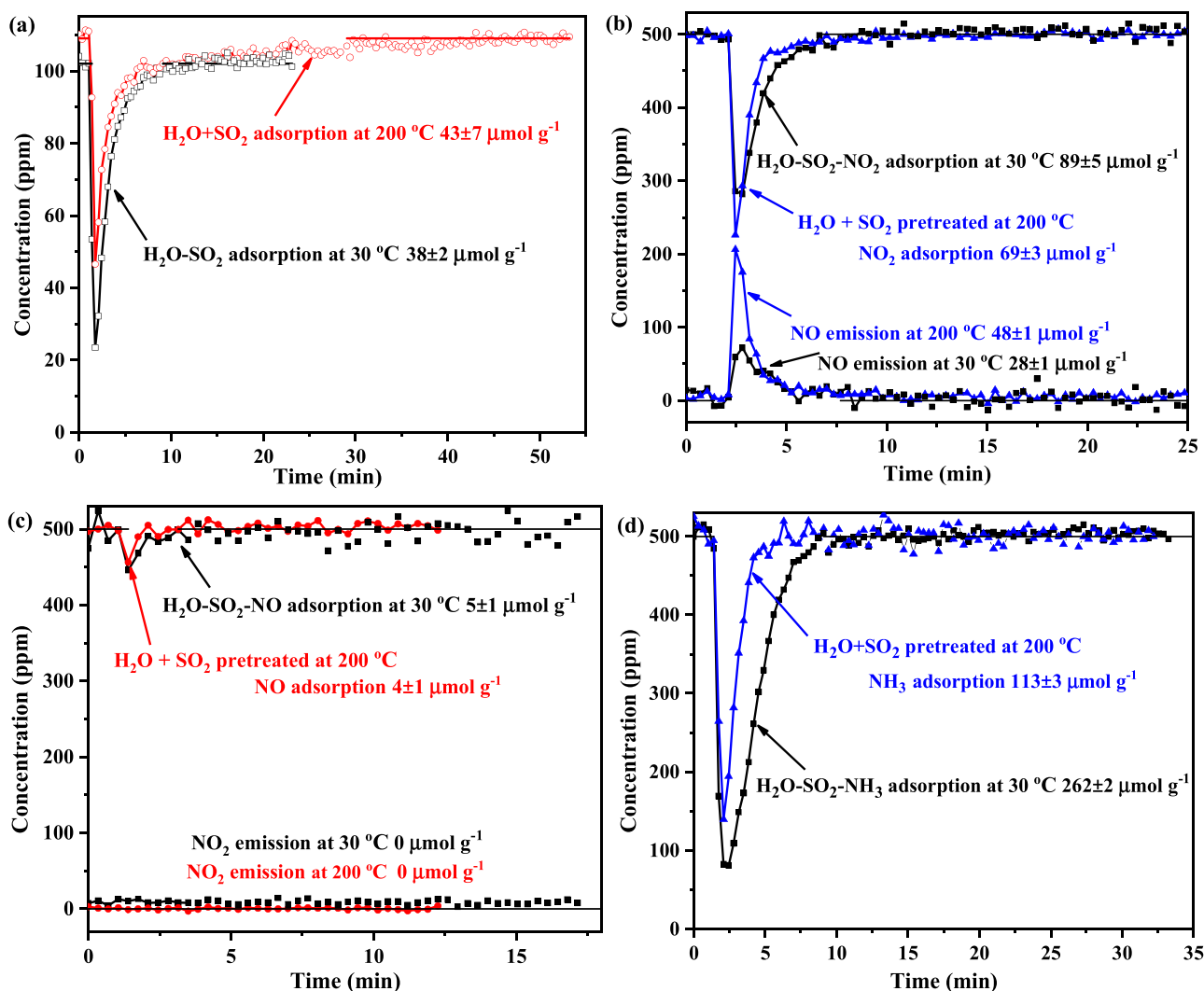
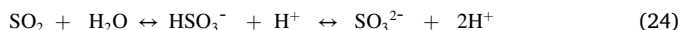


Fig. 9. (a) SO_2 adsorption on H_2O -pretreated CeWO_x ($\text{H}_2\text{O}-\text{SO}_2$) at 30 °C, SO_2 and H_2O co-adsorption on fresh CeWO_x ($\text{H}_2\text{O}+\text{SO}_2$) at 200 °C; (b) NO_2 , (c) NO and (d) NH_3 adsorption on CeWO_x pretreated first with H_2O and then SO_2 at 30 °C and on CeWO_x pretreated with ($\text{H}_2\text{O}+\text{SO}_2$) at 200 °C. SO_2 concentration: 100 ppm, H_2O concentration: 2 vol%, NO or NO_2 or NH_3 concentration: 500 ppm.

3.7. NH_3 -SCR reaction mechanism in the presence of SO_2 and H_2O

When SO_2 and H_2O are present at the same time, the reaction activity is seriously inhibited at 200 °C. Therefore, the effect of SO_2 and H_2O on the adsorption amounts of NO_2 , NH_3 , NO and the NH_3 -SCR mechanism on CeWO_x was comprehensively investigated. After pre-adsorption of H_2O , the consumption of SO_2 was $\sim 38 \mu\text{mol g}^{-1}$ at 30 °C (Fig. 9a), while the amount of weakly adsorbed SO_2 molecules was $\sim 7 \mu\text{mol g}^{-1}$ (Fig. S2). At 200 °C, as seen in Fig. 9a, when 100 ppm SO_2 and 2 vol% H_2O were present at the same time, the consumption of SO_2 was $\sim 43 \mu\text{mol g}^{-1}$ and there were no weakly adsorbed SO_2 molecules (Fig. S2). The SO_2 consumption was higher than that without water, indicating that more sulfate and sulfite species were produced when water was present, and SO_2 can react with H_2O on the catalyst surface [30] through Eq. (24).



As shown in Fig. 9b, after adsorption of H_2O and SO_2 , the NO_2 consumption was $\sim 89 \mu\text{mol g}^{-1}$ and the NO emission was $\sim 28 \mu\text{mol g}^{-1}$ at 30 °C. The amounts are similar to those on the SO_2 -pretreated catalyst. The molecular ratio of NO_2 to NO was about 3:1. The existence of SO_2 does not affect the adsorption pathway of NO_2 , which may follow Eq. (7) [25]. However, the consumption of NO_2 and NO formation were $\sim 69 \mu\text{mol g}^{-1}$ and $\sim 48 \mu\text{mol g}^{-1}$ after 2 vol% H_2O and SO_2 pretreatment at 200 °C (Fig. 9b), respectively, and both were higher than on the SO_2 pre-adsorbed CeWO_x . NO evolution was due to reactions (5) [25] and (10). Large amounts of NO evolved during NO_2 adsorption, indicating that more adsorbed SO_2 on CeWO_x led to more NO_2 participating in Reaction (10), emitting more NO gas.

The consumption of NO was $\sim 5 \mu\text{mol g}^{-1}$ and $\sim 4 \mu\text{mol g}^{-1}$ after adsorption of H_2O and SO_2 at 30 °C and after adsorption of H_2O and SO_2 at 200 °C, respectively (Fig. 9c), while the NO consumption was $\sim 8 \mu\text{mol g}^{-1}$ (Fig. 5) at 30 °C on SO_2 -pretreated CeWO_x , indicating that the combined effect of H_2O and SO_2 decreased the NO adsorption amount further in comparison with the results in the presence of only SO_2 . NO adsorption has been considered to be an important process for obtaining high standard SCR activity [47], and the decrease in NO adsorption led to lower SCR activity (Fig. 1). H_2O aggravated the inhibitory effect of SO_2 on NO adsorption, possibly due to the increased amounts of adsorbed sulfate and sulfite species (Fig. 9a).

As seen in Fig. 9d, the amount of NH_3 consumption after pretreatment by H_2O and SO_2 was $\sim 262 \mu\text{mol g}^{-1}$ at 30 °C, $17 \mu\text{mol g}^{-1}$ and $83 \mu\text{mol g}^{-1}$ higher than that when only H_2O [25] or SO_2 (Fig. 4a) was present, respectively. The presence of H_2O could increase the amount of NH_3 adsorbed. As shown in Section 3.2, $\sim 23 \mu\text{mol g}^{-1}$ sulfate and sulfite species were formed after SO_2 adsorption. After pre-adsorption of H_2O , $\sim 31 \mu\text{mol g}^{-1}$ sulfate/sulfite species were on the surface, $8 \mu\text{mol g}^{-1}$ more than that on fresh CeWO_x . Wang et al. proposed that NH_4HSO_4 is more stable, viscous and corrosive, and more easily adsorbed on the catalyst surface [4]. Tang et al. pointed out that the formation temperature of NH_4HSO_4 is in the range of about 190–240 °C over vanadium-based catalysts [38]. Therefore, it is speculated that SO_2 increased NH_3 adsorption by $31 \mu\text{mol g}^{-1}$ and H_2O increased NH_3 adsorption by $262 - 160 - 31 = 71 \mu\text{mol g}^{-1}$. At 200 °C, the consumption of NH_3 after pretreatment with H_2O and SO_2 was $\sim 43 \mu\text{mol g}^{-1}$ higher than that of fresh CeWO_x (Fig. 4a, $\sim 70 \mu\text{mol g}^{-1}$), exactly equal to the amount of surface sulfate and sulfite species, indicating that $\sim 43 \mu\text{mol g}^{-1}$ ammonium bisulfate was generated.

Fig. 10 depicts the adsorption of ($\text{H}_2\text{O} + \text{NO} + \text{SO}_2$) and the subsequent TPSR of CeWO_x in ($\text{H}_2\text{O} + \text{NO} + \text{SO}_2$) after adsorption of NO_2 and NH_3 at 30 °C. After NO_2 and NH_3 adsorption on CeWO_x at 30 °C, NO , SO_2 and H_2O were introduced at the same time, and the consumption of NO was $\sim 0 \mu\text{mol g}^{-1}$. As shown in Fig. 10b, during the TPSR process, the concentration of SO_2 gradually decreases with increasing temperature. SO_2 can react with CeO_2 to form ceric sulfate and the sulfation process

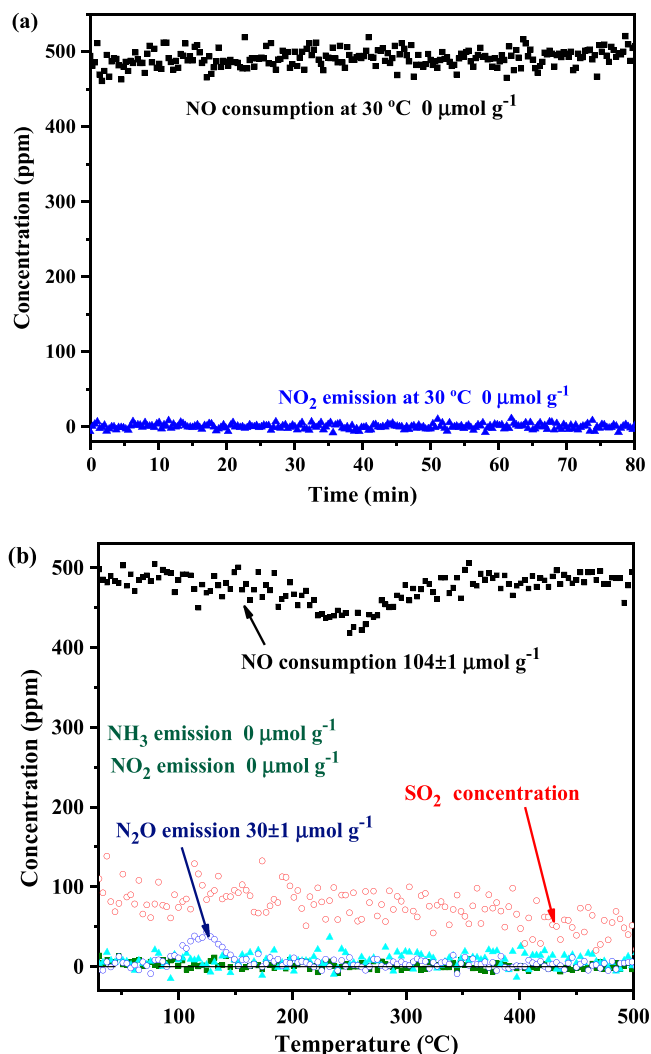


Fig. 10. (500 ppm $\text{NO} + 2 \text{ vol\% } \text{H}_2\text{O} + 100 \text{ ppm } \text{SO}_2$)/ N_2 adsorption (a) and TPSR in (500 ppm $\text{NO} + 2 \text{ vol\% } \text{H}_2\text{O} + 100 \text{ ppm } \text{SO}_2$)/ N_2 (b) on CeWO_x saturated first by NO_2/N_2 (500 ppm) and then by NH_3/N_2 (500 ppm) at 30 °C.

gradually increases with rising temperature [46], causing a decrease in the SO_2 concentration. No formation of NH_3 or NO_2 was detected, while $\sim 30 \mu\text{mol g}^{-1}$ N_2O was released. It is widely accepted that the NH_4NO_3 formed on NH_3 -SCR catalysts, e.g. Cu-SSZ-13 [48], $\text{TiO}_2\text{-WO}_3\text{-V}_2\text{O}_5$ [49] and Fe-ZSM-5 [50], will decompose into N_2O through Eq. (25).



However, in this study, the decomposition temperature of ammonium nitrate was below 150 °C, lower than values reported in the literature [48–50]. It can be proposed that H_2SO_4 formed from the reaction between H_2O and SO_2 lowered the decomposition temperature of NH_4NO_3 [43].

According to the TPSR results in Fig. 10b, it can be inferred that reactions (16)–(20) took place based on the calculation (TPSR3, Table 1 and Section S1.2). As seen from Fig. 10b, NO consumption can be observed in the temperature range from 190° to 350°C, and the consumption peak moves to higher temperature in comparison with that when only SO_2 was present (Fig. 6d). Therefore, it can be concluded that the reaction paths were prohibited by H_2O and SO_2 . When H_2O and SO_2 were present simultaneously, the reaction pathways of NH_3 -SCR included the “nitrite path”, “sulfate path” and NH_4NO_3 decomposition to N_2O . The presence of H_2O changed the reaction pathways and the “ NH_4NO_3 path” was absent. H_2O increased the formation of sulfate and

sulfite species, blocked the “ NH_4NO_3 path” and inhibited the “nitrite path”. For standard SCR, NO adsorption was more severely decreased with $\text{H}_2\text{O} + \text{SO}_2$ than with SO_2 , and the “nitrite path” was inhibited, leading to a decrease in NO conversion to $< 5\%$ at 200°C (Fig. 1). During fast SCR, even when nitrates were formed at 200°C , the activity of fast SCR exhibited a dramatic decline. The reaction between NO and the surface nitrate and NH_3 species started at about 190°C (Fig. 10b). Therefore, at the low temperature of 200°C , it is difficult for the “nitrite path” and “ NH_4NO_3 path” to take place, and the activity of fast SCR suffered a drastic decrease (Fig. 1).

4. Conclusions

In this study, the influence of SO_2 and the synergistic effect of H_2O and SO_2 on standard and fast SCR over CeWO_x were explored in detail. The negative effect of SO_2 on fast SCR was less severe than on standard SCR. NH_4HSO_4 and sulfate/sulfite species could form during the reaction. NH_3 adsorbed on Brønsted acid sites is more active than that on Lewis acid sites and made the main contribution to SCR in the presence of SO_2 . Ammonium bisulfate may not be the main cause of deactivation since it can be consumed completely by NO at 200°C on CeWO_x . The sulfate and sulfite species inhibit NO adsorption and the formation of nitrate. At the same time, part of the NH_3 become weakly adsorbed and could not participate in the reaction. In situ DRIFTS results showed that when NO_2 is present, more bidentate nitrates can be generated and ammonia species have a faster consumption rate. This is a reason why fast SCR can maintain better activity. When only SO_2 is present, fast SCR follows the “nitrite path”, “ NH_4NO_3 path” and “sulfate path”, and standard SCR follows the “nitrite path” and “sulfate path”. During standard SCR, the “nitrite path” was inhibited, leading to a decrease in activity. However, during fast SCR, although the “nitrite path” and “ NH_4NO_3 path” were inhibited, the greater amount of nitrates from NO_2 adsorption, acceleration of ammonium bisulfate decomposition, and the promoted reaction between surface HNO_3 , adsorbed NH_3 , and the NO gas alleviated the inhibitory effect of SO_2 . At 300°C , E-R mechanism (adsorbed NH_3 reacting with gaseous NO to N_2 and H_2O) contributed mainly to standard SCR and the mechanism is different from that at 200°C . When both H_2O and SO_2 were present, more sulfate/sulfite was generated and NO adsorption as well as the “nitrite path” were further inhibited, causing more severely decreased activity for standard SCR. For fast SCR, the “nitrite path” was inhibited and the “ NH_4NO_3 path” was blocked in the presence of H_2O and SO_2 , leading to severe deactivation at low temperatures.

CRedit authorship contribution statement

Yanlong Huo: Data curation, Investigation, Formal analysis, Writing - original draft, Writing - review & editing. **Kuo Liu**: Conceptualization, Methodology, Validation, Writing - review & editing, Project administration, Funding acquisition. **Jingjing Liu**: Data curation, Investigation, Validation. **Hong He**: Conceptualization, Writing - review & editing, Project administration, Resources, Supervision, Funding acquisition.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at doi:10.1016/j.apcatb.2021.120784.

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